

ABSTRACTS:

A guiding means at a joint between boards, the joint comprising groove and tongue preferably intended to be joined by means of glue. The tongue includes at least one guiding wedge. A fitting clearance between the tongue and the groove includes a first fitting clearance and a second, guiding, fitting clearance. The second, guiding, fitting clearance is obtained through the guiding wedges which are arranged parallel to the extension of the joint. The first fitting clearance comprises the main part of the fit and the second, guiding fitting clearance comprises a smaller part of the fit. The first fitting clearance is in the range 0.1 - 1 mm, while the second, guiding, fitting clearance is in the range 0.01 - 0.2 mm. The tongue of the joint is provided with at least one equalising recess so that at least one equalising cavity is formed in the joint, which equalising cavity receives surplus glue used during the joining.